

Cuglacrete Portland Spachtel R1


CUGLACRETE Portland Spachtel R1 is:

- a cementitious mortar for non-structural repairs according to NEN-EN 1504-3
- complies with the requirements of the Building Materials Decree
- factory made polymer modified mortar based on Portland cement
- ideal for using indoor and outdoor
- developed with the latest nanotechnology



CUGLACRETE Spachtel LW R1 can be used for repair methods according to NEN-EN 1504-3 table 1:

- 3.1 Concrete restoration by applying mortar by hand

| | |
|---------------------------------------------------------------------------------------------|-----------------|
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| CUGLA BV Rudonk 6a 4824 AJ BREDA | |
| 14 | |
| 0956-CPR-0707 | |
| NEN-EN 1504-3 | |
| DoP: EM0459-02-10-2023 | |
| Concrete repair product for non-structural repair based on cement | |
| Compressive strength | class R1 |
| Chloride ion content | ≤ 0,05 % |
| Adhesive Bond | ≥ 0,8 MPa |
| Dangerous substances | comply with 5.4 |
| Reaction to fire | class A1 |

Directions for use

Cugla advises to do the concrete repair as described in **NEN-EN 1504-10** Products and systems for the protection and repair of concrete structures – Definitions, requirements, quality control and evaluation of conformity – **Part 10: Site application of products and systems and quality control of works.**

Pre-treatment

For an optimal adhesion Cugla advises:

Pre-treatment with water, the surface must only be moistened with (Please note: No free water)

or

CUGLACRETE HECHTPRIMER POLYMEER, a fine polymer dispersion in water based on an acrylic resin.

Mixing

Mechanically mix CUGLACRETE until it becomes a homogeneous mixture. Mixing time depends on the type of mixer, approx. 3 minutes.

Waterdosage

Water bandwidth: 5,2 – 5,8 ltr/20 kg mortar. Dose, within the indicated water bandwidth, with plenty of water so as to produce a mortar with the right consistency.

Apply Mortar

- **Apply manual**
Apply the mortar in layers and make sure the mortar is well compacted. After application the surface can be finished with a trowel.
- **Polishing**
Apply the mortar with a pre-wetted sponge on to the surface.

Follow up treatment

The finished surface must be carefully protected against dehydrations with

- CUGLA CURING COMPOUND, or
- cover with plastic foil.

Packaging

Cuglacrete Portland spachtel R1 is available in bags of 20 kg.

Storage and shelf life

If stored in a dry place the product has a shelf life up to 12 months after production date, as stated on the packaging.

Technical data at 20 °C and 65% RH

| Property | Standard | | Value | |
|----------------------|------------|----------------------------------|------------------|-------------------|
| Maximum grain | EN 12192-1 | | 0,3 | mm |
| Water bandwidth | | | 5,2 – 5,8 | l/20 kg |
| Layer thickness | | | 4 | mm max. |
| Density | EN 12190 | | 1850 | kg/m ³ |
| Workability | EN 13395-1 | | 140 – 180 | mm |
| Initial setting time | | | 15 | min |
| Air content | EN 12350-7 | | 14 - 18 | % |
| Compressive strength | EN 12190 | 7 days | 8 | N/mm ² |
| | | 28 days | >10 | N/mm ² |
| Adhesive bond | | 28 days | >0,8 | N/mm ² |
| | | Freeze-thaw (50 cycli with salt) | complies | N/mm ² |
| Shrinkage | EN 12617-4 | 28 days | <0,40 | mm/m |

Health aspects

Cugla advises:

- To wear appropriate personal protective equipment (PPE).
- To avoid contact with eyes and skin.
- In case of contact with the eyes, to rinse immediately with plenty of water and seek medical advice.
- In case of swallowing the product immediately contact a doctor and show the package or the safety data sheet.

Safety data sheets, SDS, are available via our website www.cugla.com.

EC declaration of conformity

The undersigned declares that this concrete repair product, as mentioned in this technical data sheet, meets the requirements according to NEN-EN 1504-3.

The Factory Production Control (FPC) is evaluated by KIWA NEDERLAND BV – RIJSWIJK The Netherlands. The EC certificate of conformity, number 0956-CPR-0707, is awarded by KIWA NEDERLAND BV Certification on 01-07-2013.

Breda, 02 Octobre 2023

I. Velthoen
Technical Director

Changes to this document will not automatically be issued. Any previous product information hereby becomes null and void. The above data is provided to the best of our knowledge. The tests have been carried out under laboratory conditions. We will not accept any liability for the results achieved on the work, now that we have no influence on the process nor the specific conditions of the work.

Our general sales, delivery and payment conditions apply to all our transactions and are available at www.cugla.com.