

Cuglacrete Hoogoven B fijn R1


CUGLACRETE Hoogoven B fijn R1 is:

- a cementitious mortar for cosmetic, non-structural repairs according to NEN-EN 1504-3
- complies with the requirements of the Building Materials Decree
- is a factory made polymer modified mortar based on Blast-Furnace B cement
- high sulphate resistant
- ideal for using indoor and outdoor
- developed with the latest nanotechnology



CUGLACRETE Hoogoven B fijn R1 can be used for repair methods according to NEN-EN 1504-3 table 1:

3.1 Concrete restoration by applying mortar by hand

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CUGLA BV Rudonk 6a 4824 AJ BREDA	
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0956-CPR-0707	
NEN-EN 1504-3	
DoP: EM0403-02-10-2023	
Concrete repair mortar based on cement for non-constructural application	
Compressive strength	class R1
Chloride ion content	≤ 0,05 %
Adhesive Bond	≥ 0,8 MPa
Dangerous substances	comply with 5.4
Reaction to fire	class A1

Directions for use

Cugla advises to do the concrete repair as described in **NEN-EN 1504-10** Products and systems for the protection and repair of concrete structures – Definitions, requirements, quality control and evaluation of conformity – **Part 10: Site application of products and systems and quality control of works.**

Pre-treatment

For an optimal adhesion Cugla advises the use of:

CUGLACRETE HECHTPRIMER CEMENTGEBONDEN, a cementitious polymer modified system.

or

CUGLACRETE HECHTPRIMER EPOXY SEALER, a system based on epoxy.

or

CUGLACRETE HECHTPRIMER POLYMEER, a fine polymer dispersion in water based on an acrylic resin.

Mixing

Mechanically mix CUGLACRETE until it becomes a homogeneous mixture. Mixing time depends on the type of mixer, approx. 3 minutes.

Water dosage

Water bandwidth: 4,0 – 4,8 ltr/20 kg mortar. Dose, within the indicated water bandwidth, with plenty of water so as to produce a mortar with the right consistency.

Apply Mortar

- **Apply manual**
Apply the mortar in layers and make sure the mortar is well compacted. After application the surface can be finished with a trowel.
- **Polishing**
Apply the mortar with a pre-wetted sponge on to the surface.

Follow up treatment

The finished surface must be carefully protected against dehydrations with

- CUGLA CURING COMPOUND, or
- cover with plastic foil.

Packaging

Cuglacrete Hoogoven B fijn R1 is available in bags of 20 kg.

Storage and shelf life

If stored in a dry place it has a shelf life of up to 12 months after production date, as stated on the packaging.

Health aspects

Cugla advises:

- To wear appropriate personal protective equipment (PPE).
- To avoid contact with eyes and skin.
- In case of contact with the eyes, to rinse immediately with plenty of water and seek medical advice.
- In case of swallowing the product immediately contact a doctor and show the package or the safety data sheet.

Safety data sheets, SDS, are available via our website www.cugla.com.

EC declaration of conformity

The undersigned declares that this concrete repair product, as mentioned in this technical data sheet, meets the requirements according to NEN-EN 1504-3.

The Factory Production Control (FPC) is evaluated by KIWA NEDERLAND BV te RIJSWIJK. The EC certificate of conformity, number 0956-CPR-0707, is awarded by KIWA NEDERLAND BV on 01-07-2013.

Breda, 02 Octobre 2023

I. Velthoen
Technical Director

Technical data at 20 °C and 65% RH

Property	Standard		Value	
Maximum grain	EN 12192-1		0,5	mm
Water bandwidth			4.0-4.8	l/20 kg
Layer thickness			4	mm max.
Density	EN 12190		1850	kg/m ³
Workability	EN 13395-1		140 - 170	mm
Initial setting time			30	min
Air content	EN 12350-7		9 - 13	%
Compressive strength	EN 12190	1 day	> 1	N/mm ²
		28 days	> 10	N/mm ²
Adhesive bond		28 days	> 0,8	N/mm ²
Freeze-thaw (50 cycli with salt)	EN 13687-1		complies	N/mm ²
Shrinkage	EN 12617-4	28 days	< 1,30	mm/m

Changes to this document will not automatically be issued. Any previous product information hereby becomes null and void. The above data is provided to the best of our knowledge. The tests have been carried out under laboratory conditions. We will not accept any liability for the results achieved on the work, now that we have no influence on the process nor the specific conditions of the work.

Our general sales, delivery and payment conditions apply to all our transactions and are available at www.cugla.com.