

## CUGLATON® MONTAGE

- CUGLATON MONTAGE is a shrink-proof cement mortar based on Portland cement.
- CUGLAONT MONTAGE has been specially developed for prefab construction systems where a high strength development is required in combination with a long workability.
- CUGLATON MONTAGE is a highly stable mortar with excellent flow properties and is ideal for pumping.

### Applications

<b>Civil and public utilities / prefab construction</b>	Grouting prefab concrete elements Casting gains Grouting steel constructions Anchoring of reinforcing steel bar
<b>Industrial construction</b>	Grouting crane gantries Casting engine foundations Anchoring of reinforcing steel bar
<b>Concrete construction and hydraulic engineering</b>	Bonding anchors Grouting supports Filling holes Anchoring of reinforcing steel bar

### Classification in accordance with CUR Recommendation 24 Non-shrink mortars



<b>Mortar sort</b>	Grout	
<b>Mortar type</b>	1 mm	
<b>Strength class</b>	7 days	K 70
	28 days	B 90
<b>Environment class</b>	X0 t/m XA3	
<b>Swelling</b>	> 0,1% < 2,0 %	
<b>Average shrinkage</b>	< 0,85 mm/m	

### Classification according to NEN-EN 1504-6

<b>CE</b>	
0956	
<b>CUGLA BV</b> , Rudonk 6a, 4824 AJ BREDA	
16	
0956-CPR-0707	
NEN-EN 1504-6	
DoP: EM0001-01-09-2016	
Anchoring grout	
Pull out strength	≤ 0,6 mm at load of 75 KN
Chloride ion content	≤ 0,05 %
Reaction to fire	Class A1
Dangerous substances	Comply with 5.3

## Directions for use

### Pre-treatment

The surface onto which CUGLATON MONTAGE has to be applied needs to be clean. The cement skin coating should be removed and no free water may be present.

- Pre-treatment with water.  
The surface must only be moistened with water (Please note: No free water!)
- or
- Pre-treatment CUGLACRETE HECHTPRIMER CEMENTGEBONDEN or CUGLACRETE HECHTPRIMER EPOXY SEALER. For an optimum bond we advise the use of CUGLACRETE HECHTPRIMER CEMENTGEBONDEN, a cement polymer modified system, or CUGLACRETE HECHTPRIMER EPOXY SEALER, an epoxy-based system.

### Mixing

Mechanically mix CUGLATON MONTAGE until it becomes a homogeneous mixture. Mixing time depends on the type of mixer, approx. 3 minutes.

### Water range

Water range: 3,0 – 3,3 ltr/20 kg mortar. Dose, within the indicated water range, with plenty of water so as to produce a mortar with a flow of approx. 700 mm.

### Follow-up treatment

The finished surface must be carefully protected against dehydration with CUGLA CURING COMPOUND, or by covering with a plastic sheet.

### Storage and shelf life

If stored in a dry place it has a shelf life of up to 6 months after production date, as stated on the packaging.

### Technical data at 20°C/65% RH

<b>Maximum grain size</b>		1	mm
<b>Chloride content</b>		< 0,05	%
<b>Cement type</b>		Portland	
<b>Water range</b>		3,0 – 3,3	ltr/20 kg mortar
<b>Consumption per m<sup>3</sup> approx.</b>		1940	kg
<b>Voluminous mass</b>		2250	kg/m <sup>3</sup>
<b>Layer thickness</b>		50	mm max.
<b>Workability</b>	t = 0 min.	700	mm
	t = 30 min.	600	mm
<b>Initial setting time</b>		30	minutes
<b>Swelling v/v ASTM C827</b>		> 0,1 en < 2,0	%
<b>Pull out test NEN-EN 1881</b>	Dry	0,44	mm
	Wet	0,27	mm
<b>Drying shrinkage NEN 3534</b>	24 hours	< 0,4	mm/m
	28 days	< 1,6	mm/m

### Strength development ISO 679

		16 hours	24 hours	7 days	28 days	91 days
<b>Flexural strength</b>	N/mm <sup>2</sup>	5	8	9	10	
<b>Compressive strength</b>	N/mm <sup>2</sup>	31	48	76	92	100
<b>Compressive strength (150x150x150 mm)</b>	N/mm <sup>2</sup>				92	

Cuglaton® does not contain any chlorine, nor any other corrosive substances. For application at temperatures < 0 °C please contact Cugla B.V.

### Health aspects

Cugla advises:

- To wear the correct gloves and goggles.
- To avoid contact with eyes and skin.
- In case of contact with the eyes, to rinse immediately with plenty of water and seek medical advice.
- In case of swallowing the product immediately contact a doctor and show the package or the safety data sheet.

**For detailed information we refer to the safety data sheet, SDS Cuglaton Montage, on our website.**

Changes to this document will not automatically be issued. Any previous product information hereby becomes null and void. The above data is provided to the best of our knowledge. The tests have been carried out under laboratory conditions. We will not accept any liability for the results achieved on the work, now that we have no influence on the process nor the specific conditions of the work.

Our general sales, delivery and payment conditions apply to all our transactions and are available at [www.cugla.com](http://www.cugla.com).